

FACTORY | DADA DATE CREATED | 1/26/20 REVISION & DATE | REV-D 3/12/20 SIZE RANGE | OSFM

STYLE # | P301 PRODUCT NAME | WELDED VISOR SIDELINE CAP SHAPE | STUCTURED CROWN - CURVED VISOR

COVER PAGE AND ILLUSTRATION





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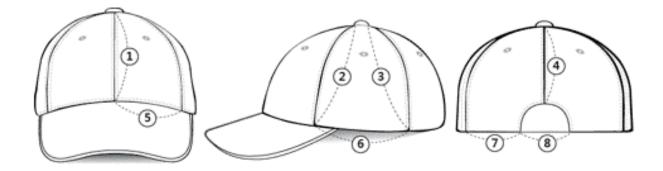
BILL OF MATERIALS

		Width/												
Fabric	Content	Dimensions	Treatment	Qty / usage	Supplier	Placement	Color 1	Color 2	Color 3	Color 4	Color 5	Color 6	Color 7	Color 8
							Carbon/Black/	Carbon/Silver/	Carbon/White/	Carbon/Navy/	Carbon/Royal/	Carbon/Red/	Carbon/Orange/	Carbon/Dk Green
							Carbon	Carbon	Carbon	Carbon	Carbon	Carbon	Carbon	/Carbon
FABRICS		T	l.	T	T	T	T		T		I	T	I	T
Cool & Dry	96% Polyester,					Visor & Front	Carbon	Carbon	Carbon	Carbon	Carbon	Carbon	Carbon	Carbon
span(WR)	4% Spandex				Factory	panels	(5. Gear Grey)	(5. Gear Grey)	(5. Gear Grey)	(5. Gear Grey)	(5. Gear Grey)	(5. Gear Grey)	(5. Gear Grey)	(5. Gear Grey)
Mid weight cotton							Match				Match		Match	Match
twill	100% Cotton				Factory	UnderVisor	Sweatband	Match Sweatband	Match Sweatband	Match Sweatband	Sweatband	Match Sweatband	Sweatband	Sweatband
Cool & Dry	96% Polyester,						Black	Silver		Navy	Royal	Red	Orange	Dk Green
span(WR)	4% Spandex		Structured		Factory	Weld Design	(4. Black Top)	(5. Ice Grey -DY)	White	(5. REE DK-Navy)	(6. Enzyme Blue)	(1. Ripped Red)	(4. Orange-DY)	(2. Hunter Green)
						Side and back								
Air Mesh (stock)	100% Polyester				Factory	panels	Black	Grey	White	Navy	Royal	Red	Orange	Grass Green
TRIMS														
			Square shape											
Visor Board			Curved	1	Factory		Black	Black	Black	Black	Black	Black	Black	Black
Buckram Interfacing					Factory	Front panel	Black	Black	Black	Black	Black	Black	Black	Black
Visor Top Stitching							Match visor							
Thread					Factory	Visor (3 rows)	color	Match visor color	Match visor color	Match visor color	Match visor color	Match visor color	Match visor color	Match visor color
							Match	Match undervisor						
Undervisor stitching					Factory	Visor (3 rows)	undervisor color	color	color	color	color	color	color	color
							Match crown				Match crown	Match crown	Match crown	Match crown
Crown Top Stitching					Factory	Full crown	color	Match crown color	Match crown color	Match crown color	color	color	color	color
						Front, side and	Match crown				Match crown	Match crown	Match crown	Match crown
Eyelets				6	Factory	back panels	color	Match crown color	Match crown color	Match crown color	color	color	color	color
			normal 4 rows	i										
Sweatband #13		1-1/4"	of stitching		Factory	Interior	Carbon	Carbon	Carbon	Carbon	Carbon	Carbon	Carbon	Carbon
						Interior along	Match Mesh				Match Mesh		Match Mesh	
Seam Tape					Factory	all seams	color	Match Mesh color	Match Mesh color	Match Mesh color	color	Match Mesh color	color	Match Mesh color
Hook-and-Loop														
Closure strap Cool &	96% Polyester,						Carbon	Carbon	Carbon	Carbon	Carbon	Carbon	Carbon	Carbon
Dry Span	4% Spandex				Factory	CB closure	(5. Gear Grey)	(5. Gear Grey)	(5. Gear Grey)	(5. Gear Grey)	(5. Gear Grey)	(5. Gear Grey)	(5. Gear Grey)	(5. Gear Grey)
Hook-and-Loop					Factory	CB closure	Black	Black	Black	Black	Black	Black	Black	Black
Button	96% Polyester,						Carbon	Carbon	Carbon	Carbon	Carbon	Carbon	Carbon	Carbon
Visor Material	4% Spandex			1	Factory	Top of cap	(5. Gear Grey)	(5. Gear Grey)	(5. Gear Grey)	(5. Gear Grey)	(5. Gear Grey)	(5. Gear Grey)	(5. Gear Grey)	(5. Gear Grey)
LABELS & EMBROID	ERY				1		•		1	1		1		
Logo Embroidery		As per				Standard	Outline: Match	Outline: Match	Outline: Match	Outline: Match	Outline: Match	Outline: Match	Outline: Match	Outline: Match
	Thread	artwork		1	Factory	placement	Gear Grey	Gear Grey	Gear Grey	Gear Grey	Gear Grey	Gear Grey	Gear Grey	Gear Grey
Logo/Size Label		As per			Ĺ	Sweatband -								
/content/origin	Woven Label	artwork		1	Factory	СВ	As per artwork	As per artwork	As per artwork	As per artwork	As per artwork	As per artwork	As per artwork	As per artwork



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PRODUCT MEASURES & MEASURE GUIDE

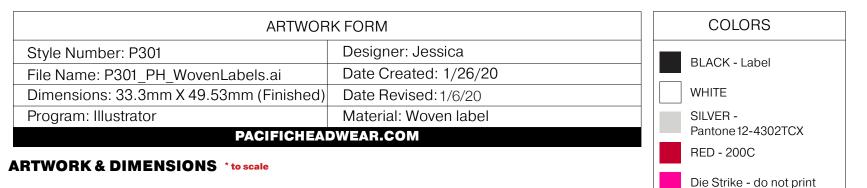


	MEASURE	DESCRIPTION	LENGTH (CM)	TOL. +/- (CM)
1	CF Crown Height	Button to visor	17	.2
2	Forward side seam panel height	See measure guide	17.1	.2
3	Back side seam panel height	See measure guide	17.1	.3
4	CB height	Button to top of back opening	11.6	.3
5	Front panel width	Seam to seam along panel	9.3	ence
6	Side panel width	See measure guide	10.4	Total Circumference
7	Back panel width	CB seam to side panel	6.8	Circı c.
8	Closure opening	See Measure guide	7	Total
9	Visor length	Visor tip to base of crown	7	.2
	Crown circ.	See measure guide	57	

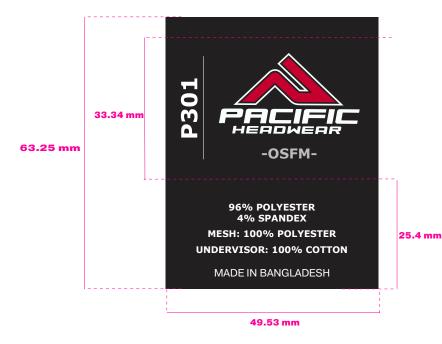


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ARTWORK - LABELS



Logo, Content, Size and Style Label:





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ARTWORK - LOGO EMBROIDERY

ARTWOF	COLORS	
Style Number: P301	Designer: Jessica	
File Name: P301_PH_LogoEmbroidery.ai	Date Created: 3/18/19	Outline - Match
Dimensions: 24mm X 11.43mm	Date Revised: 1/14/20	
Program: Illustrator		
PACIFICHEA		

ARTWORK & DIMENSIONS * to scale



EMBROIDERY - ARTWORK PLACEMENT





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REVISION HISTORY

Rev	Date	Initial	Description
Rev A	1/26/20	JH	Created preliminary spec package based on sample TM912-MID115
Rev B	2/18/20	JH	Updated cover page illustration to reflect visor weld design change Updated BOM Updated Measures to reflect approved sample cap measures
Rev C	2/19/20	JH	Updated BOM with sweatband reference info
Rev D	3/12/20	JH	Updated BOM with final color offering Samples closure with Cool & Dry Span material approved - updated on BOM and highlighted in yellow Reviewed samples - Approved for BULK production
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